

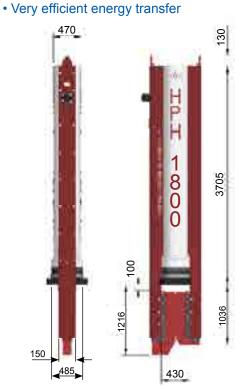
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**NEW** THE NEXT STEP IN DIGITAL CONTROL

# electrical switching HPH1800E PILING HAMMER

## **NEW**

- Fast hammer blow rate for rapid pile penetration
- Full energy monitoring on screen
- Full history of hammer performance
- DIGITALLY CONTROLLED DROP WEIGHT • Highly reliable and robust electrical switching
- Intelligent stroke control
- Very few serviceable parts, with on screen fault diagnostics
  - · Easily maintained by Diesel / Mechanical fitter
- · Cushion block irons out peak stresses



FREE HANGING WITH LEG GUIDES.

THE BASIC HAMMER CAN BE FITTED WITH LEG GUIDES THAT HAVE FLEXIBLE LEG INSERTS AS SHOWN. DIFFERENT LEG INSERT CAN BE USED TO ADAPT TO DIFFERENT SHEET PILE TYPES. THE HAMMER READILY FITS PAIRS OF MOST 'U' OR 'Z' SHEET PILES WITH DIFFERENT INSERTS. INSERTS CAN ALSO BE SUPPLIED TO PERMIT THE HAMMER TO DRIVE H-PILES.



### POWERPACK

SPECIFICATION	UNITS	DAWSON
DIESEL	kW	93
ENGINE POWER	rpm	2100
HYDRAULIC	bar	230
SYSTEM PRESSURE	psi	3335
OIL FLOW RATE	L/min	105
SIZE - LENGTH x WIDTH x HEIGHT	m	2.85 x 1.34 x 2.26
	in	112 x 53 x 89
WEIGHT	kg	3000
	lbs	6,600
FUEL CAPACITY	litres	275
FUEL CONSUMPTION @ 60%	litres / hour	15.2

#### HPH1800 HAMMER

SPECIFICATION	UNITS	HPH1800	
RAM WEIGHT	kg	1,500	
	lbs	3,300	
IMPACT VELOCITY	m/s	4.99	
	ft/s	16.40	
MAXIMUM ENERGY TRANSFERED TO PILE	KNm	19.00	
	ft lb	13,750	
MINIMUM ENERGY TRANSFERED TO PILE	KNm	9.8	
	ft lb	7,269	
BLOW RATE	bpm	80-120	
LENGTH - LEAD MOUNTED	mm	3,930	
	in	155	
MINIMUM WIDTH OF BODY	mm	470	
	in	18.5	
WEIGHT - LEAD MOUNTED	kg	4,250	
	lbs	9,350	
WEIGHT - WITH SHEET	kg	4,250	
PILE LEG GUIDES + SPREADER PLATE	lbs	9,350	



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# electrical switching HPH1800E PILING HAMMER

Dawson Construction Plant has developed an industry leading, robust and simple, electronic control system that <u>constantly</u> monitors the drop weight position. This constant monitoring allows the switching timing on the main hydraulic spool to be trended to continually optimise hammer performance throughout varying piling conditions, such as:

- 1 Hard driving with pile recoiling
- 2 Soft driving with a running pile
- 3 Cold hydraulic oil on start up
- 4 Raking piles



DATA CAN BE RECORDED TO A LAPTOP



INTERFACE SCREEN MOUNTED ON POWER PACK

With constant drop weight position monitoring, the velocity of the drop weight is also known, therefore energy output can be accurately measured and is displayed to the operator on the powerpack interface screen. This information can be recorded direct to a laptop via a Dawson software interface, and can be saved in standard spreadsheet formats, giving a blow by blow account of every pile driven and a day to day productivity record.

# 

	MAIN PAGI	E			HIS	TORY PAG	E		
	Energy		Ø k	gm	Power	Ups Hours		0	
		Ghrobe B	9						
	Blows/m		Ø	UTL PLIE		Blows		0	
	Blows		õ	Report	Total	Energy	1	0 Mgm	
	Blows		0	Tim					
111	Brus	Ristory			n	Nain	History		
			TYPICALS	CREEN SHOTS					-

#### TYPICAL SCREEN SHOTS

The main screen displays bar graphs showing hammer stroke & hydraulic oil temperature.

An Off Pile indicator confirms when the hammer is securely seated on the pile, and allows piling to commence.

There are numerical read outs showing blows per minute, energy per blow and total blows. The lower reading shows blows in LAP cycle. (Measuring blows per increment). The units can be changed from imperial to metric.

The history screen provides information on the total number of start ups / total hours / total blows and total energy through out the life of the hammer.

# WORLDWIDE DEALER NETWORK

GLOBAL SUPPLY, LOCAL SUPPORT.